

Pipe Labelling

| Service | Label | Label Example |
|--|-------------------------------------|---------------|
| Water eg. RWE water, DAL, Domestic cold water, Domestic hot water etc. | Green Label White text | |
| Steam | Silver / Grey Label Black text | |
| Condensate | Silver / Grey Label Black text | |
| Compressed Air | Blue Label White text | |
| Acids/Alkalis eg. CIP Supply/CIP Return/Caustic/Acid | Violet Label White text | |
| Chlorinated Caustic | Yellow & Violet Label Black text | |
| Product eg. Filtrate, Yeast to Road Tanker etc. | Yellow Label Black text | |
| Glycol Supply & Return | Orange Label Black text | |
| Nitrogen | Yellow Label Black text | |
| CO₂ | Yellow Label Black text | |

| Outside Pipe Diameter Incl. Covering | Minimum Length of Label Field Colour | Minimum Height of Letters |
|--------------------------------------|--------------------------------------|---------------------------|
| 19 - 32 mm | 203 mm | 13 mm |
| 38 - 51 mm | 203 mm | 19 mm |
| 64 - 152 mm | 305 mm | 32 mm |
| 203 - 254 mm | 610 mm | 64 mm |
| Over 254 mm | 813 mm | 89 mm |